

Managing rising mine water to prevent aquifer pollution

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East of Wear Mining Block



2002: Rising Minewater Levels



The Coal

Authority





Key Contaminants

- Predictions made from :
 - Water quality during mining
 - Samples from shafts during rebound
- Iron up to 200 mg/l
- Salinity Hypersaline
- Chlorides 20,000 to 30,000 mg/l
- Sulphate 3,000 to 5,000 mg/l



Source Protection Zones



Permian Magnesian Limestone Aquifer

c. 36 Million Litres / day abstracted by Northumbrian Water Ltd:

150,000 people rely on this major aquifer for drinking water



Possible Impacts





Horden Control of Water Levels



Horden Temporary Active Treatment Scheme



The Coal



Horden Temporary Active Treatment Scheme





Horden Shaft Water Profile









Hydraulic Control Risks





Main pump/treat site at Dawdon

- For hydraulic control North of Ludworth Dyke
- Dawdon shaft is deeper than Horden
 - Expect worse quality mine water
 - Higher chlorides, iron etc.
- Active treatment technology to remove Iron
 - 150 l/s capacity

Secondary pump/treat site at Horden

- Existing 100 to 150 l/s capacity temporary active plant
 - Chlorides high due to high pumping rate
- Reduce to 50 l/s when Dawdon on stream
- If chlorides reduce replace with passive plant
 - Settling lagoons and reed beds







Treatment Layout





Process Construction







Multi disciplinary project

Over 30 different sub-contractors

Complex programming



Short Sea Outfall

Coastal Modelling:

- **Dispersion Modelling and Sea Bed Survey**
- Directional Drilling from cliff top to sea bed





Pumping at Dawdon





Status in 2008

- Preventing Aquifer Pollution by:
- 2 Active Pump & Treat schemes:
 - Horden Temporary
 - Dawdon
- Final Phase:
- Replace Horden active with Passive
 - New Lagoons and reedbeds
 - Reedbeds depend on decreased Chloride



Horden Quality 2004-2010









June 2004 Horden active plant operational

- Nov 2008Dawdon active plant operational 150 l/sReduce Horden rate to ~50 l/s
- 2010 Commence construction of Horden passive plant
- **2011** Horden passive plant operational Dismantle Horden active plant

Horden Passive forming of lagoon cells





Horden Passive - Lining the cells







Aerial View May 2011



Morlais, South Wales at commissioning









Pumping at 2 sites Dawdon Active treatment for: High flows of poor quality water Horden Passive treatment for: Smaller flows of better quality water

Drinking Water Aquifer protected